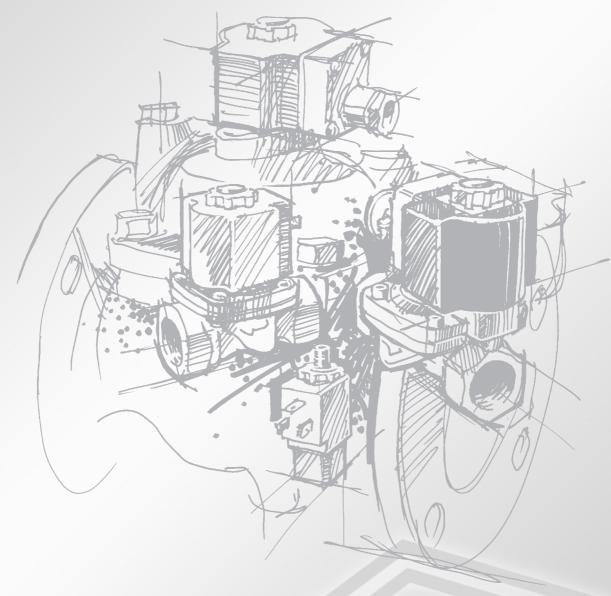
# Data sheet



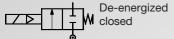
Solenoid valves

2/2-way servo-operated

Type EV220B

DN 15-50





De-energized closed Type EV220B for neutral liquids and gases
DN 15 - 40 B and 50 G

G <sup>1</sup>/<sub>2</sub> - G

#### **Features**



- For robust industrial application
- For water, steam, oil, compressed air and similar neutral media
- Flow range for water: 2.2 to 160 m³/h
- Differential pressure: Up to 16 bar
- Viscosity: Up to 50 cSt
- Ambient temperature: Up to +80°C
- Media temperature from -30°C to +140°C
- Coil enclosure: Up to IP 67
- Thread connections: From G 1/2 to G 2
- Water hammer damped
- Built in filter for protection of pilot system
- Adjustable closing time available (see page 11)
- Also available with NPT thread. Please contact Danfoss.

#### **Technical data**

Main type	EV220B 15B	EV220B 20B	EV220B 25B	EV220B 32B	EV220B 40E	EV220B 500					
Installation	Optional, but	vertical solend	oid system is r	ecommended	(see DKACV.	PT.600.A)					
Pressure range	EPDM/NBR: FKM:										
Max. test pressure	25 bar										
Time to open1)	40 ms	0 ms 40 ms 300 ms 1000 ms 1500 ms 5000									
Time to close 1)	350 ms	1000 ms	1000 ms	2500 ms	4000 ms	10000 ms					
Ambient temperature	Type: BB 10 Type: BE 10 Type: BG 12 Type: BO 10	ype: BB       10 W ac/18 W dc       Up to +80°C         ype: BE       10 W ac/18 W dc (IP67)       Up to +80°C         ype: BG       12 W ac/20 W dc       Up to +80°C         ype: BO       10 W ac/10 W dc       Up to +40°C									
Medium temperature	EPDM: FKM: NBR:		C and +60°C for	°C/4 bar (low por water	oressure stea	m)					
Viscosity	max. 50 cSt										
Materials	Valve body: Armature: Armature tube Armature stop Springs: O-rings: Valve plate: Diaphragm:	: Stainless Stainless Stainless EPDM, FI EPDM, FI	Brass, steel, W.no. 1 steel, W.no. 1 steel, W.no. 1	, W.no. 2.109 W.no. 2.0402 .4105 / AISI 43 .4306 / AISI 30 .4105 / AISI 30 .4310 / AISI 30	30FR 04L 30FR						

 The times are indicative and apply to water. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalising orifice.

## **Coil options**







Туре	L	В		B₁ [m Coil ty	•		H <sub>1</sub>	Н	Weight without coil
	[mm]	[mm]	ВА	BP	BB/BE	BG/BO	[mm]	[mm]	[kg]
EV220B 15 B	80.0	52.0	32	45	46	68	15.0	99.0	0.8
EV220B 20 B	90.0	58.0	32	45	46	68	18.0	103.0	1.0
EV220B 25 B	109.0	70.0	32	45	46	68	22.0	113.0	1.4
EV220B 32 B	120.0	82.0	32	45	46	68	27.0	120.0	2.0
EV220B 40 B	130.0	95.0	32	45	46	68	32.0	129.0	3.2
EV220B 50 G	162.0	113.0	32	45	46	68	37.0	135.0	4.3



Pressure

range all coil

types

Code no.

without

032U7175

032U7151

NC000

NC000

G <sup>1</sup>/<sub>2</sub> - G 2

Type EV220B for neutral liquids and gases DN 15 - 40 B and 50 G



#### **Function**

Coil voltage disconnected (closed): When the voltage is disconnected, the valve plate (3) is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

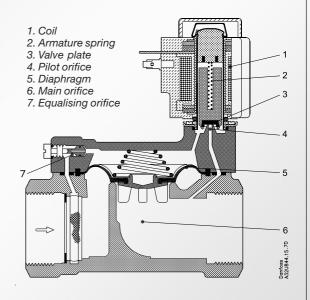
Coil voltage connected (open):
When voltage is applied to the coil
(1), the pilot orifice (4) is opened.
As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for unimpeded flow and will

k,-

value

Media

temp.



be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

Type designation

#### **Ordering**

# Connection m

Seal

material

				Mın.	Max.				С	oil		
	ISO										Min.	Max.6)
	228/1		[m <sup>3</sup> /h]	[°C]	[°C]	Main type	Specifi	cation		WRAS7)	[bar]	[bar]
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 15 B	G 12E	NC000	032U7115	Yes		16
	G ½	NBR <sup>2)</sup>	4	-10	+90	EV220B 15 B	G 12N	NC000	032U7170		0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 15 B	G 12F	NC000	032U7116			10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 20 B	G 34E	NC000	032U7120	Yes		16
	G ¾	NBR <sup>2)</sup>	8	-10	+90	EV220B 20 B	G 34N	NC000	032U7171		0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 20 B	G 34F	NC000	032U7121			10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 25 B	G 1E	NC000	032U7125	Yes		16
	G 1	NBR <sup>2)</sup>	11	-10	+90	EV220B 25 B	G 1N	NC000	032U7172		0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 25 B	G 1F	NC000	032U7126			10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 32 B	G114E	NC000	032U7132	Yes		16
	G 11/4	NBR <sup>2)</sup>	18	-10	+90	EV220B 32 B	G114N	NC000	032U7173		0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 32 B	G114F	NC000	032U7133			10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 40 B	G112E	NC000	032U7140	Yes		16
	G 1½	NBR <sup>2)</sup>	24	-10	+90	EV220B 40 B	G112N	NC000	032U7174		0.3	16
1		FKM <sup>3)</sup>		0	+1005)	EV220B 40 B	G112F	NC000	032U7141	7		10
		EPDM <sup>1)</sup>		-30	+120 <sup>1</sup> )	EV220B 50 G	G 2E	NC000	032U7150	Yes		16

EV220B 50 G G 2N

EV220B 50 G G 2F

- 1) EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
- <sup>2</sup>) NBR is suitable for oil, water and air
- 3) FKM is suitable for oil and air. For water at max. +60 °C
- 4) Low pressure steam, 4 bar: Max. +140°C BA ac/dc and BB/BE dc coils: Max. +100°C BO and BP coils: Max. +90°C
- 5) For water: Max. +60°C BO and BP coils: Max. +90°C
- <sup>6</sup>) For higher differential pressure than stated, please contact Danfoss.
- 7) Approved by WRAS

#### Coils

G 2

NBR<sup>2)</sup>

FKM<sup>3</sup>

40

See separate data sheet for coils DKACV.PD.600.A

-10

0

+90

+1005)

0.3 16

10





De-energized open Type EV220B NO for neutral liquids and gases DN 15 - 40 B and 50 G

G 1/<sub>0</sub> - G

#### **Features**



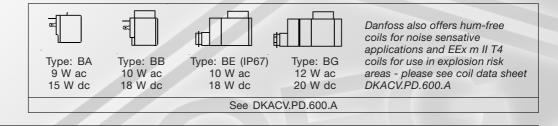
- For robust industrial application
- For water, steam, oil, compressed air and similar neutral media
- Flow range for water: 2.2 to 160 m³/h
- Differential pressure: Up to 16 bar
- Viscosity: Up to 50 cSt
- Ambient temperature: Up to +80°C
- Media temperature from -30°C to +140°C
- Coil enclosure: Up to IP 67
- Thread connections: From G 1/2 to G 2
- Water hammer damped
- Built in filter for protection of pilot system
- Adjustable closing time available (see page 11)
- Also available with NPT thread. Please contact Danfoss.

#### **Technical data**

Main type	EV/220B 15B	EV220B 20B	EV/220B 25B	EV220B 32B	EV220B 40B	EV/220B 50G
Installation	-			recommended	`	P1.600.A)
Pressure range	EPDM/NBR:	: 0.3 - 16 bar 0.3 - 10 bar	for gases	0,3 - 10 b	ar for liquids	
Max. test pressure	25 bar					
Time to open1)	40 ms	40 ms	300 ms	1000 ms	1500 ms	5000 ms
Time to close 1)	350 ms	1000 ms	1000 ms	2500 ms	4000 ms	10000 ms
Ambient temperature	Type: BB 1 Type: BE 1 Type: BG 1	0 W ac/15W do 0 W ac/18 W 0 W ac/18 W 2 W ac/20 W 0 W ac/10 W 6 W dc	dc dc (IP67) dc	Up to +40°C Up to +80°C Up to +80°C Up to +80°C Up to +40°C Up to +55°C		
Medium temperature	EPDM: FKM: NBR:		C and +140°C, and +60°C for	/4 bar (low pre r water	essure steam)	
Viscosity	max. 50 cSt					
Materials	Valve body: Armature: Armature tub Armature sto Springs: O-rings: Valve plate: Diaphragm:	e:	Others: B Stainless Stainless Stainless Stainless EPDM, F EPDM, F	50 G: Bronze, drass, W.no. 2 steel, W.no. 1 steel, W.no. 1 steel, W.no. 1 kM or NBR KM or NBR	2.0402 1.4105/AISI 43 1.4306/AISI 30 1.4105/AISI 43	80 FR 94L 80FR

1) The times are indicative and apply to water. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalising orifice.

# Coil options







Туре	L	В		B₁ [m Coil ty			H <sub>1</sub>	Н	Weight without coil
	[mm]	[mm]	ВА	BP	BB/BE	BG/BO	[mm]	[mm]	[kg]
EV220B 15 B	80.0	52.0	32	45	46	68	15.0	99.0	0.8
EV220B 20 B	90.0	58.0	32	45	46	68	18.0	103.0	1.0
EV220B 25 B	109.0	70.0	32	45	46	68	22.0	113.0	1.4
EV220B 32 B	120.0	82.0	32	45	46	68	27.0	120.0	2.0
EV220B 40 B	130.0	95.0	32	45	46	68	32.0	129.0	3.2
EV220B 50 G	162.0	113.0	32	45	46	68	37.0	135.0	4.3



5

 $G^{1}/_{2} - G^{2}$ 

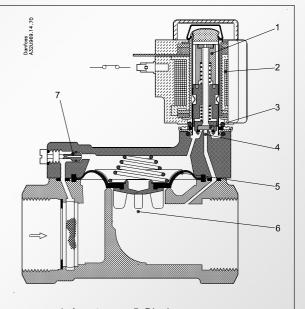
Type EV220B NO for neutral liquids and gases DN 15 - 40 B and 50 G



#### **Function**

Coil voltage disconnected (open): When the voltage to the coil (2) is disconnected, the pilot orifice (4) is open. As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as the voltage to the coil is disconnected.

Coil voltage connected (closed): When voltage is applied to the coil, the valve plate (3) is pressed down against the pilot orifice (4). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as there is voltage to the coil.



- 1. Armature
- 2. Coil
  - 7. Equalising orifice
- 3. Valve plate 4. Pilot orifice
- 5. Diaphragm 6. Main orifice

#### **Ordering**

# Valve body

C	Connec-	Seal	k <sub>v</sub> -	M	edia				Code no.		essure ange
	tion	material	value	te	mp.	Type des	ignation		without	al	l coil
				Min.	Max.				coil	ty	/pes
	ISO									Min.	Max.6)
	228/1		[m <sup>3</sup> /h]	[°C]	[°C]	Main type	Specific	cation		[bar]	[bar]
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 15 B	G 12E	NO000	032U7117		16
	G ½	NBR <sup>2)</sup>	4	-10	+90	EV220B 15 B	G 12N	NO000	032U7180	0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 15 B	G 12F	NO000	032U7118		10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 20 B	G 34E	NO000	032U7122		16
	G ¾	NBR <sup>2)</sup>	8	-10	+90	EV220B 20 B	G 34N	NO000	032U7181	0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 20 B	G 34F	NO000	032U7123		10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 25 B	G 1E	NO000	032U7127		16
	G 1	NBR <sup>2)</sup>	11	-10	+90	EV220B 25 B	G 1N	NO000	032U7182	0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 25 B	G 1F	NO000	032U7128		10
	11,11	EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 32 B	G114E	NO000	032U7134		16
	G 11/4	NBR <sup>2)</sup>	18	-10	+90	EV220B 32 B	G114N	NO000	032U7183	0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 32 B	G114F	NO000	032U7135		10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 40 B	G112E	NO000	032U7142		16
	G 1½	NBR <sup>2)</sup>	24	-10	+90	EV220B 40 B	G112N	NO000	032U7184	0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 40 B	G112F	NO000	032U7143		10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 50 G	G 2E	NO000	032U7152		16
	G 2	NBR <sup>2)</sup>	40	-10	+90	EV220B 50 G	G 2N	NO000	032U7185	0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 50 G	G 2F	NO000	032U7153		10

- 1) EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
- 2) NBR is suitable for oil, water and air
- 3) FKM is suitable for oil and air. For water at max. +60 °C
- 4) Low pressure steam, 4 bar: Max. +140°C BA ac/dc and BB/BE dc coils: Max. +100°C BO and BP coils: Max. +90°C
- 5) For water: Max. +60°C BO and BP coils: Max. +90°C
- 6) For higher differential pressure than stated, please contact Danfoss.

# Coils

See separate data sheet for coils DKACV.PD.600.A





for slightly aggressive liquids and gases DN 15 - 40 BD and 50G

#### **Features**



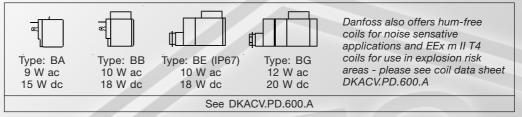
- For robust industrial application
- For neutral and slightly aggressive liquids and gases. Contact Danfoss if you are in doubt about the valve's suitability for the medium in question.
- Differential pressure: Up to 16 bar
- Viscosity: Up to 50 cSt
- Ambient temperature: Up to +80°C
- Media temperature: from -30 to +140°C
- Coil enclosure: Up to IP 67
- Thread connections: From G 1/2 to G 2
- Water hammer damped
- Built in filter for protection of pilot system

#### **Technical data**

Main type	EV220B 15BD	EV220B 20BD	EV220B 25BD	EV220B 32BD	EV220B 40BD	EV220B 50G
Installation	Optional, but	vertical soleno	oid system is re	ecommended	(see DKACV.P	T.600.A)
Pressure range	EPDM: 0.3 -	16 bar				
Max. test pressure	25 bar					
Time to open <sup>1</sup> )	40 ms	40 ms	300 ms	1000 ms	1500 ms	5000 ms
Time to close 1)	350 ms	1000 ms	1000 ms	2500 ms	4000 ms	10000 ms
Ambient temperature	Type: BB Type: BE Type: BG Type: BO	9 W ac/15W do 10 W ac/18 W 10 W ac/18 W 12 W ac/20 W 10 W ac/10 W 16 W dc	dc: dc (IP67): dc	Up to +40°( Up to +80°( Up to +80°( Up to +80°( Up to +40°( Up to +55°(		
Medium temp.	EPDM:	-30 - +120°	°C and +140°C	C/4 bar (low pr	essure steam	)
Viscosity	max. 50 cSt					
Materials	Armature: Armature tu Armature sto Springs: Orifices: Valve seat:	Others: Stainles be: Stainles pp: Stainles Stainles Stainles Stainles	Dezincifications steel, W.no. steel, W.no. steel, W.no. steel, W.no. steel W.no. steel, W.no. steel, W.no. steel, W.no.	e, W.no. 2.10 n resistant br. . 1.4105/AISI 4 . 1.4306/AISI 3 1.4105/AISI 3 1.4310/AISI 3 1.4404/AISI 3	ass: CuZn36F 430FR 304L 30FR 01 16L	Pb2As/CZ132
	O-rings: Valve plate: Diaphragm:	EPDM EPDM EPDM				

1) The times are indicative and apply to water. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalising orifice.

# **Coil options**







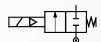
Туре	L	В	B <sub>1</sub> [mm] Coil type				H <sub>1</sub>	Н	Weight without coil
	[mm]	[mm]	ВА	BP	BB/BE	BG/BO	[mm]	[mm]	[kg]
EV220B 15 BD	80.0	52.0	32	45	46	68	15.0	99.0	0.8
EV220B 20 BD	90.0	58.0	32	45	46	68	18.0	103.0	1.0
EV220B 25 BD	109.0	70.0	32	45	46	68	22.0	113.0	1.4
EV220B 32 BD	120.0	82.0	32	45	46	68	27.0	120.0	2.0
EV220B 40 BD	130.0	95.0	32	45	46	68	32.0	129.0	3.2
EV220B 50 G	162.0	113.0	32	45	46	68	37.0	135.0	4.3



G 1/2 - G 2

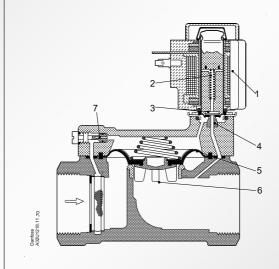
Type EV220B for slightly aggressive liquids and gases DN 15 - 40 BD and 50G

De-energized closed



# **Function**

- 1. Coil
- 2. Armature spring
- 3. Valve plate
- 4. Pilot orifice
- 5. Diaphragm 6. Main orifice
- 7. Equalising orifice



Coil voltage disconnected (closed): When the voltage is disconnected, the valve plate (3) is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

Coil voltage connected (open):
When voltage is applied to the coil
(1), the pilot orifice (4) is opened.
As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for unimpeded flow and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

3) For higher differential pressure than stated, please

# **Ordering**

# Valve body

Connec- tion	Seal material	k <sub>v</sub> - value		edia mp.	Type designation		Code no. without	ra al	ssure ange I coil
			Min.	Max.			coil		pes
ISO								Min.	Max.3)
228/1		[m <sup>3</sup> /h]	[°C]	[°C]	Main type	Specification	Approved by WRAS	[bar]	[bar]
G ½	EPDM <sup>1)</sup>	4	-30	+120 <sup>2</sup> )	EV220B 15 BD	G 12ENC000	032U5815		
G ¾	EPDM <sup>1)</sup>	8	-30	+120 <sup>2</sup> )	EV220B 20 BD	G 34ENC000	032U5820		
G 1	EPDM <sup>1)</sup>	11	-30	+120 <sup>2</sup> )	EV220B 25 BD	G 1E NC000	032U5825	0.3	16
G 11/4	EPDM <sup>1)</sup>	18	-30	+120 <sup>2</sup> )	EV220B 32 BD	G114ENC000	032U5832	0.5	10
G 1½	EPDM <sup>1)</sup>	24	-30	+120 <sup>2</sup> )	EV220B 40 BD	G112ENC000	032U5840		
G 2	EPDM <sup>1)</sup>	40	-30	+120 <sup>2</sup> )	EV220B 50 G	G 2E NC000	032U5850		

<sup>1)</sup> EPDM is suitable for water and steam (steam max. +140° C / 4 bar).

contact Danfoss.

Max. +140°C Max. +100°C Max. +90°C

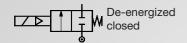
#### Coils

See separate data sheet for coils DKACV.PD.600.A

C

<sup>2)</sup> Low pressure steam, 4 bar: BA ac/dc and BB/BE dc coils: BO and BP coils:





Type EV220B for neutral and aggressive liquids and gases DN 15 - 50 SS (Stainless steel)

G 1/2 - G 2

#### **Features**



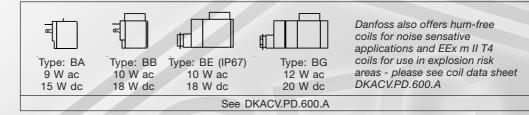
- For robust industrial application
- For neutral and aggressive liquids and gases. Contact Danfoss if you are in doubt about the valve's suitability for the medium in question.
- Differential pressure: Up to 16 bar
- Viscosity: Up to 50 cSt
- Ambient temperature: Up to +80°C
- Media temperature: from -30 to +140°C
- Coil enclosure: Up to IP 67
- Thread connections: From G <sup>1</sup>/<sub>2</sub> to G 2
- Water hammer damped

#### **Technical data**

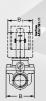
Main type	EV220B 15SS	EV220B 20SS	EV220B 25SS	EV220B 32SS	EV220B 40SS	EV220B 50SS
71						
Installation	•			ecommended (	see DKACV.P	1.600.A)
Pressure range	EPDM: FKM:	0.3 - 16 ba 0.3 - 10 ba				
Max. test pressure	25 bar					
Time to open1)	40 ms	40 ms	300 ms	1000 ms	1500 ms	5000 ms
Time to close 1)	350 ms	1000 ms	1000 ms	2500 ms	4000 ms	10000 ms
Ambient temperature	Type: BA Type: BB Type: BE Type: BG Type: BO Type: BP	9 W ac/15\ 10 W ac/18 10 W ac/18 12 W ac/20 10 W ac/10 16 W dc	3 W dc: 8 W dc (IP67): ) W dc	Up to +4 Up to +8 Up to +8 Up to +8 Up to +4 Up to +8	30°C 30°C 30°C 40°C	
Medium temperature	EPDM: FKM:		120°C and 14 100°C and 60	0°C/4 bar (low °C for water	pressure stea	am)
Viscosity	max. 50 cSt					
Materials	Valve body: Armature: Armature tub Armature stop Springs: Orifices: O-rings: Valve plate: Diaphragm:	e: S 5: S 6: S 6: E	Stainless steel Stainless steel Stainless steel Stainless steel	W.no. 1.4581/ W.no. 1.4105/ W.no. 1.4306/ W.no. 1.4105/ W.no. 1.4310/ W.no. 1.4404/	AISI 430FR AISI 304L AISI 430FR AISI 301	

¹) The times are indicative and apply to water. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalising orifice.

# **Coil options**







Туре	L	В			mm] type	H <sub>1</sub>	Н	Weight without coil	
	[mm]	[mm]	ВА	BP	BB/BE	BG/BO	[mm]	[mm]	[kg]
EV220B 15 SS	80.0	52.0	32	45	46	68	15.0	99.0	0.8
EV220B 20 SS	90.0	58.0	32	45	46	68	18.0	103.0	1.0
EV220B 25 SS	109.0	70.0	32	45	46	68	22.0	113.0	1.4
EV220B 32 SS	120.0	82.0	32	45	46	68	27.0	120.0	2.0
EV220B 40 SS	130.0	95.0	32	45	46	68	32.0	129.0	3.2
EV220B 50 SS	162.0	113.0	32	45	46	68	37.0	135.0	4.3



 $G^{1}/_{2} - G^{2}$ 

Type EV220B

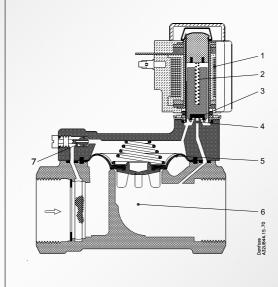
for neutral and aggressive liquids and gases DN 15 - 50 SS (Stainless steel)

De-energized closed



#### **Function**

- 1. Coil
- 2. Armature spring
- 3. Valve plate
- 4. Pilot orifice
- 5. Diaphragm
- 6. Main orifice
- 7. Equalising orifice



Coil voltage disconnected (closed): When the voltage is disconnected, the valve plate (3) is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

Coil voltage connected (open):
When voltage is applied to the coil
(1), the pilot orifice (4) is opened.
As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for unimpeded flow and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

## **Ordering**

## Valve body

Connec-	Seal	k <sub>v</sub> -	M	edia			Code	no.	Pressure range	
tion	material	value	te	mp.	Type des	ignation	without		all coil	
			Min.	Max.			coil		τ	/pes
ISO										Max.⁵)
228/1		[m <sup>3</sup> /h]	[°C]	[°C]	Main type	Specification		WRAS6)	[bar]	[bar]
G 1/2	EPDM <sup>1)</sup>	4	-30	+1203)	EV220B 15 S	G 12E NC000	032U8500	yes	0.0	16
G 7/2	FKM <sup>2)</sup>	4	0	+1004)	EV220B 15 SS	G 12F NC000	032U8506		0.3	10
G 3/4	EPDM <sup>1)</sup>	8	-30	+1203)	EV220B 20 SS	G 34E NC000	032U8501	yes	0.3	16
U /4	FKM <sup>2)</sup>		0	+1004)	EV220B 20 SS	G 34F NC000	032U8507			10
G 1	EPDM <sup>1)</sup>	11	-30	+1203)	EV220B 25 SS	G 1E NC000	032U8502	yes	0.3	16
4 1	FKM <sup>2)</sup>		0	+1004)	EV220B 25 SS	G 1F NC000	032U8508			10
G 11/4	EPDM <sup>1)</sup>	18	-30	+1203)		G114E NC000		yes	0.3	16
G 174	FKM <sup>2)</sup>		0	+1004)	EV220B 32 S	G114F NC000	032U8509			10
G 1 <sup>1</sup> / <sub>2</sub>	EPDM <sup>1)</sup>	24	-30	+120 <sup>3)</sup>		G112E NC000	,	yes	0.3	16
G 172	FKM <sup>2)</sup>		0	+1004)	EV220B 40 SS	G112F NC000	032U8510			10
G 2	EPDM <sup>1)</sup>	40		+1203)	EV220B 50 SS		032U8505	yes	0.3	16
	FKM <sup>2)</sup>		0	+1004)	EV220B 50 SS	G 2F NC000	032U8511	7		10

- 1) EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
- 2) FKM is suitable for oil and air. For water at max. +60 °C
- 3) Low pressure steam, 4 bar: Max. +140°C
  BA ac/dc and BB/BE dc coils: Max. +100°C
  BO and BP coils: Max. +90°C
- 4) For water: Max. +60°C BO and BP coils: Max. +90°C
- 5) For higher differential pressure than stated, please contact Danfoss.
- 6) Approved by WRAS

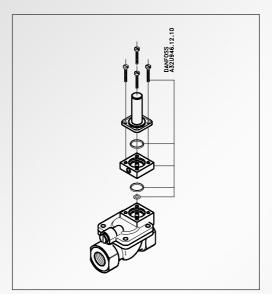
## Coils

See separate data sheet for coils DKACV.PD.600.A



for solenoid valves 2/2-way servo-operated Type EV220B

#### Manual override unit



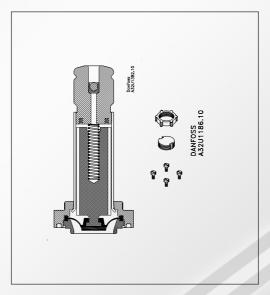
Used for manual override in the event of power failure.

Note: Valve height is increased by 16 mm.

Valve body	Code no.
Brass / Bronze	032U0150
DZR brass¹) / stainless steel	032U0149

<sup>1)</sup> Dezincification resistant brass

# Isolating diaphragm kit



The isolating diaphragm design ensures that no fluid enters the armature area, which gives the following advantages:

The valve is resistant to aggressive fluids, impurities in the fluid and to calcarous and scale deposits.

The kit consists of assembled isolating unit, O-ring, 4 screws, locking button and nut for the coil.

The kit can be used on all EV220B DN 15-50 and EV210B DN 1.5-3 valves.

Seal material	Code no.
EPDM 1)	042U1009
FKM <sup>2</sup> )	042U1010

- 1) EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
- <sup>2</sup>) FKM is suitable for oil and air. For water at max. +60 °C



for solenoid valves 2/2-way servo-operated Type EV220B

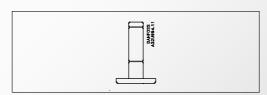
#### **Equalizing orifice**

The kit comprises an equalizing orifice including O-ring and gasket. The valve's closing time can be changed by installing an equalizing orifice of a size which deviates from the standard valve:

- A shorter closing time is obtained with a larger orifice (the shorter the time closed, the greater the risk of water hammering)
- A longer closing time is obtained with a smaller orifice

Orifice	Seal material	Standard in	Cod Brass / Bronze	le no. DZR brass <sup>4</sup> ) / Stainless steel
ø 0.5	EPDM 1)	EV220B 15 EV220B 20	032U0082	032U6310
ø 0.5	FKM <sup>2</sup> )	EV220B 15 EV220B 20	032U0083	032U6313
ø 0.8	EPDM 1)	EV220B 25 EV220B 32 EV220B 40	032U0084	032U6311
ø 1.2	FKM <sup>2</sup> )	EV220B 25 EV220B 32	032U0085	032U6314
ø 1.2	EPDM 1)	EV220B 50	032U0086	032U6312
ø 1.4	FKM <sup>2</sup> )	EV220B 40 EV220B 50	032U0087	032U6315
Adjustable	NBR <sup>3</sup> )	-	032U0681	-
Adjustable	EPDM 1)	-	032U0682	-
Adjustable	FKM <sup>2</sup> )	-	032U0683	-

## Assembled normally open (NO) unit



EV220B 15 - 40 B and 50 G NO	
Seal material	Code no.
EPDM ¹) FKM ²)	032U0296 032U0295

- Approved by WRAS. EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
   FKM is suitable for oil and air. For water at max. +60 °C
   NBR is suitable for oil, water and air

- 4) Dezincification resistant brass

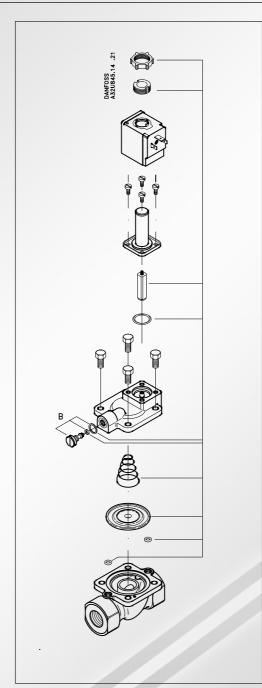
DKACV.PD.200.D4.02

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for solenoid valves 2/2-way servo-operated Type EV220B

# Spare parts kit



The kit comprises a locking button and nut for the coil, armature with valve plate and spring, Oring for the armature tube, spring and diaphragm, two O-rings for the pilot system, and an O-ring and gasket for the equalising orifice.

Brass and Bronze versions (NC only)		
Туре	Seal material	Code no.
DN15	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1071 032U1072 032U6013
DN20	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1073 032U1074 032U6014
DN25	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1075 032U1076 032U6015
DN32	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1077 032U1078 032U6016
DN40	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1079 032U1080 032U6017
DN50	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1081 032U1082 032U6018

DZR br	DZR brass <sup>4</sup> ) and stainless steel versions		
Type	Seal material	Code no.	
DN15	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6320 032U6326	
DN20	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6321 032U6327	
DN25	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6322 032U6328	
DN32	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6323 032U6329	
DN40	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6324 032U6330	
DN50	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6325 032U6331	

- 1) Approved by WRAS. EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
  <sup>2</sup>) FKM is suitable for oil and air. For water at
- max. +60 °C
- 3) NBR is suitable for oil, water and air
- 4) Dezincification resistant brass

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