

## FLEX quick-assembly kit in L-Boxx

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- for corrugated stainless steel pipes -

Make use of our versatile, optimised hammer tool kit, based on the experiences of trade. Implement challenging projects with a maximum of quality at a minimum of time.



### Quick-assembly kit consisting of:

- 1 x L-Boxx system case incl. insert
- 1 x hammer tool
- 1 x punch die 16-12
- 1 x punch die 25-20
- 10 x brass union nut 1/2" + segment ring + seal
- 12 x brass union nut 3/4" + segment ring + seal
- 10 x brass union nut 1" + segment ring + seal
- 8 x brass union nut 1 1/4" + segment ring + seal

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## Six steps to get the connection



### 1st step:

- Shorten corrugated pipe with a pipe cutter
- Caution: Do not clamp into vice.



### 2nd step:

- Make sure to make clean cuts.



### 3rd step:

- Slide the union nut over the corrugated pipe.
- Insert the die into the second corrugation valley with the collar pointing towards the pipe end.



### 4th step:

- Insert the die into the hammer tool and compress the corrugated pipe with hard hits.



### 5th step:

- Insert the ring directly behind the flaring into the corrugation valley and press together.



### 6th step:

- Insert the seal, finished.