according to Regulation (EC) No 1907/2006

Roller's Rubinol 2000

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Roller's Rubinol 2000

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Water-soluble cooling lubricant.

1.3. Details of the supplier of the safety data sheet

Company name: Albert Roller GmbH & Co. KG Street: Neue Rommelshauser Str. 4

Place: D-71332 Waiblingen

Telephone: +49 (0) 7151/1727-0 Telefax: +49 (0) 7151/1727-87

e-mail: info@albert-roller.de Internet: www.albert-roller.de

Responsible Department: Produktsicherheit / Product Safety **1.4. Emergency telephone** Germany: +49 (0) 7161 / 802-400

number: In England and Wales: NHS Direct: 0845 4647 or 111 In Scotland: NHS 24 -

08454 24 24 24 In Republic of Ireland: 01 809 2166

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Directive 67/548/EEC or 1999/45/EC

R phrases: Flammable.

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Hazard categories:

Flammable liquid: Flam. Liq. 3

Hazard Statements:

Flammable liquid and vapour.

2.2. Label elements

Signal word: Warning Pictograms: GHS02



Hazard statements

H226 Flammable liquid and vapour.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.

P243 Take precautionary measures against static discharge.

2.3. Other hazards

Results of PBT and vPvB assessment: not applicable.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

according to Regulation (EC) No 1907/2006

Roller's Rubinol 2000

Chemical characterization

Glycol-based mixture.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice. If unconscious place in recovery position and seek medical advice. Remove contaminated, saturated clothing immediately.

After inhalation

Remove casualty to fresh air and keep warm and at rest.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap.

After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After indestion

If swallowed, rinse mouth with water (only if the person is conscious). Let water be drunken in little sips (dilution effect). Call a physician immediately. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

When in doubt or if symptoms are observed, get medical advice.

4.3. Indication of any immediate medical attention and special treatment needed

No information available.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

alcohol resistant foam, Extinguishing powder, Carbon dioxide (CO2).

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide. Carbon dioxide (CO2). Do not inhale explosion and combustion gases.

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

Do not allow to enter into soil/subsoil.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Clean contaminated objects and areas thoroughly observing environmental regulations.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents).

Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

See protective measures under point 7 and 8.

SECTION 7: Handling and storage

according to Regulation (EC) No 1907/2006

Roller's Rubinol 2000

7.1. Precautions for safe handling

Advice on safe handling

Use personal protection equipment. Do no eat, drink or smoke when using this product. Provide fresh air. Handle and open container with care. Conditions to avoid: Generation/formation of aerosols.

Advice on protection against fire and explosion

Avoid formation of flammable and explosive vapour concentrations in the air and exceeding the exposure limit values. Only use the material in places where open light, fire and other flammable sources can be kept away. Vapours of flammable solvents can accumulate in the gas phase of closed container, especially during heat treatment. Therefore keep away from fire and sources of ignition. Provide earthing of containers, equipment, pumps and ventilation facilities. Use only non-sparking tools. Recommendation: Wear anti-static footwear and clothing

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Protect against: Frost. Keep away from heat. Protect against direct sunlight. Keep container tightly closed in a cool, well-ventilated place.

7.3. Specific end use(s)

Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m³	fibres/ml	Category	Origin
64-17-5	Ethanol	1000	1920		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL
56-81-5	Glycerol, mist	-	10		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL
57-55-6	Propane-1,2-diol, total vapour and particulates	150	474		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL
1						l

DNEL/DMEL values

CAS No	Substance							
DNEL type		Exposure route	Effect	Value				
57-55-6	propane-1,2-diol							
Worker DNEL, long-term		inhalation	systemic	168 mg/m³				
Worker DNEL, long-term		inhalation	local	10 mg/m³				
Consumer DNEL, long-term		dermal	systemic	213 mg/kg bw/day				
Consumer DNEL, long-term		inhalation	systemic	50 mg/m³				
Consumer DNEL, long-term		oral	systemic	85 mg/kg bw/day				
Consumer DNEL, long-term		inhalation	local	10 mg/m³				

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PNEC values

CAS No	Substance			
Environmental compartment		Value		
57-55-6	propane-1,2-diol			
Freshwater		260 mg/l		
Marine water		26 mg/l		
Freshwater sediment		572 mg/l		
Marine sediment		57,2 mg/l		
Soil		50 mg/l		

8.2. Exposure controls

Appropriate engineering controls

See chapter 7. No additional measures necessary.

Protective and hygiene measures

When using do not eat, drink, smoke, sniff.

Eye/face protection

Eye glasses with side protection.

Hand protection

Wear suitable gloves. Recommended glove articles: DIN EN 374. Suitable material: NBR (Nitrile rubber). Breakthrough time (maximum wearing time): > 120 min (Thickness of the glove material: 0.4 mm). Breakthrough times and swelling properties of the material must be taken into consideration. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Skin protection

Protective clothing.

Respiratory protection

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn. Suitable respiratory protection apparatus: Filtering Half-face mask (DIN EN 149), e.g. FFA P / Full-/half-/quarter-face masks (DIN EN 136/140) + Combination filtering device (EN 14387), e.g. A P.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: liquid Colour: red

Odour: characteristic

Test method

pH-Value (at 20 °C): 8,1 DIN 51369 (100 g/L)

Changes in the physical state

Initial boiling point and boiling range: not determined Pour point: not determined

Flash point: > 35 °C EN ISO 2719

Lower explosion limits: 2,6 vol. %
Upper explosion limits: 12,6 vol. %
Vapour pressure: not determined

Density (at 15 °C): 1,08 g/cm³ DIN 51757

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Water solubility: miscible
Viscosity / dynamic: not determined

Viscosity / kinematic: 24 mm²/s DIN 51562

(at 20 °C)

Flow time: not determined

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

No information available.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Heat.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

No information available.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Irritation and corrosivity

Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

Severe effects after repeated or prolonged exposure

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Practical experience

Other observations

Keeping to the general worker's protection rules and the industrial hygienics, there is no risk in handling this product through the personnel. Prolonged or repeated skin contact may cause removal of natural fat from the skin resulting in dermatitis (skin inflammation).

SECTION 12: Ecological information

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

No data available

according to Regulation (EC) No 1907/2006

Roller's Rubinol 2000

12.6. Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Advice on disposal

Do not allow to enter into surface water or drains. This material and its container must be disposed of in a safe way. Waste disposal according to EC directives 75/442/EEC and 91/689/EEC in the corresponding versions, covering waste and dangerous waste.

Waste disposal number of waste from residues/unused products

120110 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF

METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of

metals and plastics; synthetic machining oils

Classified as hazardous waste.

Contaminated packaging

Non-contaminated packages may be recycled. Consult the appropriate local waste disposal expert about waste disposal.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number: UN 1993

14.2. UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (ethanol)

14.3. Transport hazard class(es):314.4. Packing group:IIIHazard label:3



Classification code: F1

Special Provisions: 274 601 640E

Limited quantity: 5 L
Transport category: 3
Hazard No: 30
Tunnel restriction code: D/E

Inland waterways transport (ADN)

14.4. Packing group:

Marine transport (IMDG)

14.1. UN number: UN 1993

14.2. UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (ETHANOL)

14.3. Transport hazard class(es):314.4. Packing group:IIIHazard label:3



Marine pollutant: NO

Special Provisions: 223, 274, 955

Limited quantity: 5 L EmS: F-E, S-E

according to Regulation (EC) No 1907/2006

Roller's Rubinol 2000

Air transport (ICAO)

14.1. UN number: UN 1993

14.2. UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (ETHANOL)

14.3. Transport hazard class(es):314.4. Packing group:IIIHazard label:3



Special Provisions: A3

Limited quantity Passenger: 10 L

IATA-packing instructions - Passenger:355IATA-max. quantity - Passenger:60 LIATA-packing instructions - Cargo:366IATA-max. quantity - Cargo:220 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: no

14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

2010/75/EU (VOC): 9,4 %

National regulatory information

Water contaminating class (D): 1 - slightly water contaminating

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Relevant H- and EUH-phrases (Number and full text)

H226 Flammable liquid and vapour.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)